

## Inserting Spacer bars VLMBN, VLMDN and VLMEN

Recommended spacer bars by bottom holder model VLMBN

-	V = 125 mm
2 x 15	V = 120 mm
5 x 15	V = 115 mm
10 x 15	V = 105 mm
20 x 15	V = 85 mm
30 x 15	V = 65 mm
40 x 15	V = 45 mm
50 x 15	V = 25 mm

By using a combination of above mentioned spacer bars is it possible to make the wanted V-width.

Example:

Required V- width = 90

Space width total  $125 - 90 = 35$  mm (34mm – 0,5mm tolerance)

Usable spacer bars each side:

$10 + 5 + 2 \times 15 = 17$  mm

Recommended spacer bars by bottom holder model VLMDN

-	V = 180 mm
2 x 15	V = 176 mm
5 x 15	V = 170 mm
10 x 15	V = 160 mm
15 x 15	V = 150 mm
20 x 15	V = 140 mm
30 x 15	V = 120 mm
40 x 15	V = 100 mm
50 x 15	V = 80 mm
57,5 x 15	V = 65 mm

Recommended spacer bars by bottom holder model VLMDN and using die model VLMBN

40 x 15	V = 125 mm
2 x 15	V = 120 mm
5 x 15	V = 115 mm
50 x 15	V = 105 mm
60 x 15	V = 85 mm
30 + 40 x 15	V = 65 mm
30 + 50 x 15	V = 45 mm
40 + 50 x 15	V = 25 mm

Recommended spacer bars by bottom holder model VLMEN

-	V = 300 mm
2 x 20	V = 296 mm
5 x 20	V = 290 mm
10 x 20	V = 280 mm
15 x 20	V = 270 mm
20 x 20	V = 260 mm
30 x 20	V = 240 mm
40 x 20	V = 220 mm
50 x 20	V = 200 mm
60 x 20	V = 180 mm
60 + 10 x 20	V = 160 mm
60 + 20 x 20	V = 140 mm
60 + 30 x 20	V = 120 mm

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### VLM bvba

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